

# UK Patent Application GB 2 395 555 A

(43) Date of A Publication 26.05.2004

(21) Application No:	0227267.2	(51) INT CL <sup>7</sup> : E21B 49/08, G01N 31/22 33/18
(22) Date of Filing:	22.11.2002	(52) UK CL (Edition W ): G1B BAA
(71) Applicant(s): Schlumberger Holdings Limited (Incorporated in the British Virgin Islands) PO Box 71, Craigmuir Chambers, Road Town, Tortola, British Virgin Islands		(56) Documents Cited: GB 2362462 A EP 0461321 A1 WO 2001/073424 A1
(72) Inventor(s): Bhavani Raghuraman Anthony Robert Holmes Goodwin Oliver C Mullins Philip A Rabbito Li Jiang Timothy Gareth John Jones Andrew Loris Kurkjian Gale H Gustavson		(58) Field of Search: UK CL (Edition V ) G1B INT CL <sup>7</sup> E21B, G01N Other: Online: EPODOC, WPI, Japio
(continued on next page)		

(54) Abstract Title: Downhole water analysis

(57) Downhole water chemistry is obtained in situ by addition of a colorimetric reagent to a water sample followed by determining the resulting colour of the sample in a colorimetric analyser. Apparatus for the downhole measurement comprises means to supply the reagent, e.g. an injector for injecting the reagent into a water flow line, and a colorimetric analyser e.g. a spectrometer. Typically the pH or the ion content of the water sample is measured.

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**GB 2395555 A continuation**

(74) Agent and/or Address for Service:

**Christophe Macquet**  
**Schlumberger Cambridge Research**  
**Limited,**  
**Intellectual Property Law Department,**  
**High Cross, Madingley Road, CAMBRIDGE,**  
**CB3 0EL, United Kingdom**

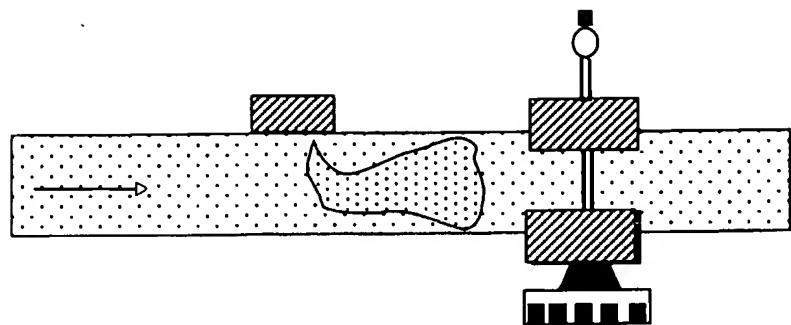


Fig. 1

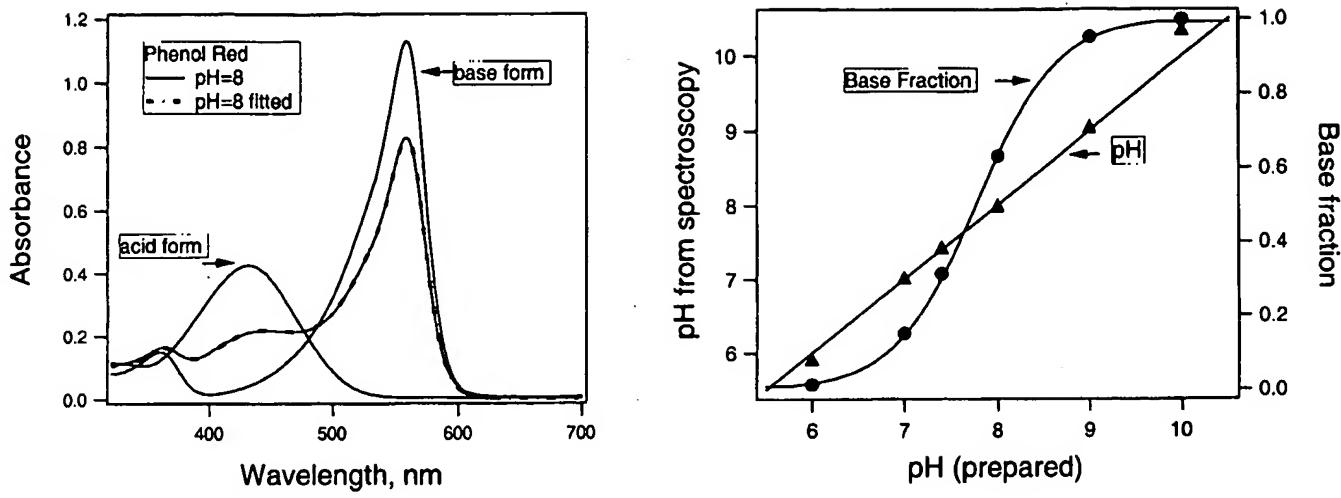


Fig. 2

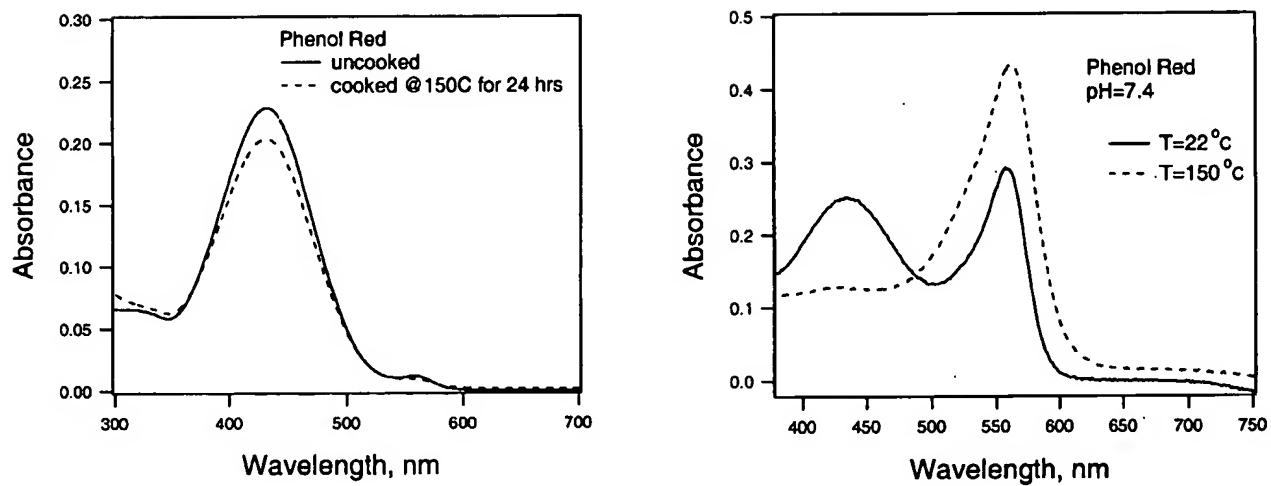


Fig. 3

APPARATUS AND METHOD FOR ANALYSING DOWNHOLE WATER CHEMISTRYField of the Invention

The present invention relates to an apparatus and method for downhole water chemistry analysis.

5 Background of the Invention

Well operators commonly need to understand downhole water chemistry to help them decide production strategies and determine corrosion rates, scale formation rates, formation geochemistry etc.

10 More specifically, the pH and qualitative/quantitative analysis of the presence of specific ions in downhole water are often required.

Conventionally, water chemistry measurements are performed in the laboratory on fluid samples retrieved from below ground.

15 However, water chemistry is not often preservable over the temperature and pressure changes typically induced by transportation from subterranean locations to the surface, and so a chemistry measurement of a sample collected for laboratory analysis will not always provide a result that can  
20 be related to the downhole value. Consequently, the water chemistry measured in the laboratory may vary significantly from that existing downhole.

Summary of the Invention

An object of the present invention is to provide a more  
25 reliable analysis of downhole water chemistry.

Accordingly, in a first aspect, the present invention provides an apparatus for analysing water chemistry, the apparatus being adapted to operate downhole and comprising:

a colouring agent supply device for supplying a colouring agent to a water sample, the colour of the water sample thus supplied being indicative of the water sample chemistry, and  
5 a colorimetric analyser arranged to determine the colour of the water sample.

An advantage of the apparatus is that it allows *in situ* analysis to be performed, thereby avoiding the problems associated with transporting water samples to the surface.  
The present invention is at least partly based on the  
10 realisation that colorimetric analysis is a technique that can be adapted for performance downhole, i.e. in relatively demanding and hostile conditions.

In one embodiment the apparatus is installed downhole (e.g. in a hydrocarbon well or an aquifer).  
15 Preferably the colorimetric analyser is connected to a processor for determining the water sample chemistry from the colour of the water sample. The processor may also be adapted for use downhole, or alternatively it may be intended for remote installation e.g. at the surface. For example the  
20 processor may be a suitably programmed computer.

The water sample colour may be indicative of e.g. water pH or a selected ion concentration level.

In one embodiment the colorimetric analyser comprises a spectrometer. An advantage of a spectrometer-based approach  
25 to colour analysis is that it has the potential to provide fast answers to questions of pH, corrosion chemistry and scale formation, which can be crucial for deciding e.g. completion design and materials and scale treatment programs.

A further aspect of the present invention provides for the use of the apparatus of the previous aspect for *in situ* analysis of downhole water chemistry.

5 In another aspect the present invention provides a method for analysing downhole water chemistry, the method comprising the steps of:

(a) supplying a colouring agent to a downhole water sample, the colour of the water sample thus supplied being indicative of the water sample chemistry, and

10 (b) determining the colour of the water sample, wherein steps (a) and (b) are performed *in situ*.

In another aspect the present invention provides a method for monitoring contamination of downhole water, the method comprising the steps of:

15 (a) adding a tracer agent to a fluid which is a potential contaminant of the downhole water,

(b) supplying a colouring agent to a sample of the downhole water, the colour of the water sample thus supplied being indicative of the presence of the tracer agent, and

20 (c) determining the colour of the water sample, wherein steps (b) and (c) are performed *in situ*.

The potential contaminant may be drilling mud filtrate. The downhole water may be either connate or injected water.

#### Brief Description of the Drawings

25 Specific embodiments of the present invention will now be described with reference to the following drawings in which:

Figure 1 shows a schematic diagram of a Live Fluid Analyser installed on a flow line,

Figure 2a shows the room temperature absorbance spectra of (a) the acid form of phenol red, (b) the base form of phenol red, (c) phenol red in a pH 8 solution, and (d) a weighted sum of the acid and base form spectra fitted to the pH 8 solution  
5 absorbance spectrum,

Figure 2b shows graphs of base fraction of phenol red (right hand vertical axis) and calculated pH (left hand vertical axis) as functions of prepared solution pH,

Figure 3a shows the room temperature absorbance spectra  
10 obtained from (a) phenol red in deionised water and (b) phenol red in deionised water after heat treatment at 150°C for 24 hours, and

Figure 3b shows the absorbance spectra obtained from (a) phenol red in a pH 7.4 buffer solution at 22°C and (b) phenol  
15 red in the pH 7.4 buffer solution at 150°C.

#### Detailed Description of the Invention

In general terms, the present invention relates to downhole colorimetric analysis. A preferred approach for the determination of pH and detection of the presence of specific  
20 ions involves injecting a specific indicator or reagent into a sample of water and determining the resulting colour of the fluid with an optical spectrometer.

Ions of interest for detection include those of Ca, Ba, Sr, Al, Cl, F, Fe, Mg, K, Si, Na, and ions containing sulphur and  
25 carbon (for example carbonate, bicarbonate, sulphate). Use of colorimetric and spectrometric analysis along with procedures and reagents required to determine the presence/quantity of some of these ions have been described in the literature (Vogel, A. I., *Text-Book of Quantitative Inorganic Analysis*,

3<sup>rd</sup> Edition, Chapter 10, John Wiley, 1961; Sandell E. B., *Colorimetric Determination of Traces of Metals*, 3<sup>rd</sup> Edition, Interscience Publishers, 1959). However, we propose, for the first time, the application of these methods, in a downhole environment, to the analysis of downhole water as found in oil and gas fields, as well as aquifers. Typical temperatures and pressures found in a downhole environment are in the range of 125°C and 10,000 psi, respectively; however they can go up to as high as 175°C and 20,000 psi.

5 To perform quantitative measurements of pH or ion concentration, the optical absorption of the unknown species can be determined either relative to a standard solution (which could be the water sample itself prior to indicator/reagent addition) or with a stable and previously 10 calibrated spectrometer.

15

Desirably, the spectrometer should be capable of operating over the visible spectrum of 400 to 760 nm, which is from ultraviolet to infrared respectively.

In one embodiment we propose fitting a known Modular Dynamic 20 Tester (MDT) with a Live Fluid Analyzer (LFA) module (R.J. Andrews et al., *Oilfield Review*, 13(3), 24-43). The LFA would inject coloured indicators to the water flowing through the MDT so that pH can be determined. It can also add suitable reagents to the water for determination of the 25 presence/concentration of selected ions.

Figure 1 shows a schematic diagram of the LFA installed on a flow line 1, the other parts of the MDT not being shown. An arrow indicates the direction of water flow in the flow line. The LFA has an upstream dye injector 6 and a downstream 30 optical analyser 2. The analyser comprises a light source 3 on one side of the flow line and a facing light detector 4 on

the opposite side of the flow line. When a preselected indicator or reagent 5 is injected into flow line it mixes with the water and is carried downstream to the analyser, whereupon the detector generates a signal indicative of the colour of the water. If required a mixer, not shown in the figure, such as a double helix, can be used to promote mixing of the water and dye. A processor (not shown) then determines the water chemistry from the signal e.g. using approaches discussed below.

10 Such colorimetric analysis also allows contamination of formation water by water-based mud filtrate to be detected. This can be achieved by suitable indicator/reagent selection such that the water-based mud filtrate and formation water generate different respective colours.

15 Another option is to add a tracer ion or other species (for example, nitrate, iodide or thiocyanate ions) to the drilling fluid. A reagent can then be used in the LFA, which produces a colour change in the presence of the tracer so that the tracer can be detected and preferably quantified. In this way 20 real-time monitoring of connate water for contamination by the filtrate can be achieved.

A possible reagent for detecting iodide is the iodobismuthite ion, formable from a solution of bismuth in dilute sulphuric acid. This ion gives a yellow orange colouration and is 25 sensitive up to 1% iodide (Vogel, A. I., *Text-Book of Quantitative Inorganic Analysis*, 3<sup>rd</sup> Edition, Chapter 10, p803 John Wiley, 1961).

We now describe how indicator colouration can be used to measure pH. However, similar considerations apply when the 30 colour of any reagent is being used to measure ion concentration.

For pH measurements the choice of indicator depends to a significant extent on the accuracy with which the pH is required. As an example, we take a universal indicator, a volume of which has been injected into the sample flowline upstream of the optical detector. The indicator volume is determined by the flow rate of the water and intensity of the colour and is usually a small fraction of the total volume.

5 The universal indicator may be formed e.g. from a mixture of 0.2 g of phenolphthalein, 0.4 g methylred, 0.6 g dimethylazobenzene, 0.8 g bromothymol blue, and 1 g of thymol blue in 1 l ethanol. To this solution is added NaOH(aq) until the solution appears yellow. The colours of the solution as a function of pH are listed in the table below (Vogel, A. I., 10 *Text-Book of Quantitative Inorganic Analysis*, 3<sup>rd</sup> Edition, Chapter 1.30, p59 John Wiley, 1961).

15

pH	2	4	6	8	10	12
Colour	Red	Orange	Yellow	Green	Blue	Purple

An alternative is to use a plurality of indicators each of which is specific to a respective pH range. This may result in a more precise determination of pH.

20 The pH of an unknown solution may be obtained using the equation below (R.G. Bates, *Determination of pH: Theory and Practice*, Chapter 6, John Wiley, 1964):

$$pH = pK_a + \log \frac{\gamma_B}{\gamma_A} + \log \frac{B}{A} \quad (1)$$

25 where  $K_a$  is the thermodynamic equilibrium constant for the indicator and is a function of temperature;  $A$  and  $B$  are the respective fractions of the acid and base forms of the indicator; and  $\gamma_A$  and  $\gamma_B$  are respective activity coefficients of the acid and base forms of the indicator, and depend on ionic

strength of the solution and temperature. Both  $K_a$  and activity coefficients could be weak functions of pressure as well.

The fraction of the indicator that exists in the acid form (A) and base form (B) may be measured spectroscopically. The

5 absolute concentration of the dye does not appear in the equation and hence the pH calculation is independent of the volume of dye injected or the flow rate of the water stream as long as the concentration is such that Beer's law is satisfied. The functional dependence of  $K_a$  on temperature (T) 10 has been studied and measured for a number of reactions and a general equation that can describe this dependence is (D. Langmuir, *Aqueous Environmental Geochemistry*, Chapter 1, Section 1.6.2, Prentice Hall, 1997):

$$\log K_a = a + bT + \frac{c}{T} + d \log T + eT^2 \quad (2)$$

15 The parameters in this equation may be obtained by calibration in the laboratory over the desired temperature range using standard buffers of known pH. Dependence on pressure may also be obtained through experimental calibration if necessary.

Several models have been proposed for activity coefficient 20 estimation. For example, the Debye-Hückel equation is commonly used for low ionic strength solutions and the Pitzer model at higher ionic strengths (D. Langmuir, *Aqueous Environmental Geochemistry*, Chapter 4, Section 4.2, Prentice Hall, 1997).

Ionic strengths can be derived from downhole water sample 25 conductivity/resistivity measurements as is done in the MDT or alternatively from other wireline measurements such as resistivity logs. For very dilute solutions and/or for acid and base forms that have similar behaviours, the activity coefficient term may be neglected. Thus equation (1) provides a means for determining pH under downhole conditions for most 30

temperatures, pressures and ionic strengths encountered in practice.

As an example, Figure 2a shows the room temperature absorbance spectra of (a) the acid form of phenol red and (b) the base 5 form of phenol red. The acid form has a peak at about 432 nm and the base form at about 559 nm. Figure 2a also shows (c) the measured absorbance spectrum of phenol red in a pH 8 solution, and (d) a weighted sum of the acid and base form spectra fitted to the measured absorbance spectrum, the 10 weightings providing the base and acid fraction of phenol red in the pH 8 solution.

Similar analyses can be performed for solutions prepared with different pH levels. Figure 2b shows a graph of base fraction of phenol red (right hand vertical axis) as a function of 15 prepared solution pH (horizontal axis). Using equation (1) it is then possible to calculate the pH of each solution. The calculated pH values (left hand vertical axis) are also plotted on Figure 2b. They show that, in this example, pH determined by spectroscopy is highly accurate for phenol red 20 base fractions in the range of about 0.05 to 0.95 corresponding to pH values from 6.5 to 9. The range of pH measurement can be increased to 6 to 9.5 if the acid and base fractions can be spectroscopically detected at lower levels of 0.02.

25 The accuracy of the pH measurement is higher when the pH is close to the pKa value and decreases when the pH departs from the pKa. Thus, if the likely pH range is known, an indicator can be selected which has a pKa value such that a desired level of accuracy can be achieved. A combination of 30 indicators may be chosen to cover the pH range typically expected in formation waters. In this way, provided the

optical analyser has suitable wavelength windows to observe the colour changes, the pH can be obtained to within a value of a few tenths. Depending on how the indicators interact with each other, multiple injectors in series or parallel may 5 be used for the different indicators or a single injector with a mixed indicator solution may be deployed.

The analysis may be performed using a stable and calibrated colorimeter/spectrophotometer. Alternatively, the absorbance spectra of the water sample in the flow line prior to 10 indicator injection can yield the baseline. Yet another option is to use a reference solution to calibrate the colorimeter/spectrophotometer. The last two options provide a means of compensating for any possible inherent water colour.

Further improvements may be obtained if a series of buffer 15 reference solutions are supplied, each differing in pH e.g. by about 0.2 and covering the range around the expected pH value. Indicator is then added to known volumes of the buffer solution and the water sample and the colours compared to determine the pH. To ensure accuracy, preferably the water 20 sample is a captured sample.

For downhole use, the indicator should be stable and chemically active at the temperatures expected downhole. As an example, Figure 3a shows the room temperature absorbance spectra obtained from (a) phenol red in deionised water and 25 (b) phenol red in deionised water after heat treatment at 150°C for 24 hours. The heat treatment results in only a 10% loss in absorbance, demonstrating that the phenol red indicator can survive prolonged exposure to temperatures of up to 150°C.

30 However, it may be necessary to calibrate each indicator/reagent for the different temperatures and ionic

strengths to which it will be exposed downhole. Figure 3b shows the spectra obtained from (a) phenol red in a 7.4 pH buffer solution at 22°C and (b) phenol red in the 7.4 pH buffer solution at 150°C. At 150°C the phenol red is still 5 chemically active, the increase in base fraction at the higher temperature being due to changes in pKa and the pH of the buffer solution with temperature.

While the invention has been described in conjunction with the exemplary embodiments described above, many equivalent 10 modifications and variations will be apparent to those skilled in the art when given this disclosure. Accordingly, the exemplary embodiments of the invention set forth above are considered to be illustrative and not limiting. Various changes to the described embodiments may be made without 15 departing from the spirit and scope of the invention.

Claims

1. An apparatus for analysing water chemistry, the apparatus being adapted to operate downhole and comprising:

5 a colouring agent supply device for supplying a colouring agent to a water sample, the colour of the water sample thus supplied being indicative of the water sample chemistry, and  
a colorimetric analyser arranged to determine the colour of the water sample.

2. An apparatus according to claim 1 which is installed

10 downhole.

3. An apparatus according to claim 1 or 2 wherein the colorimetric analyser is operably connected to a processor which determines the water sample chemistry from the colour of the water sample.

15 4. An apparatus according to any one of the previous claims wherein the colorimetric analyser comprises a spectrometer

5. Use of the apparatus of any one of the previous claims for *in situ* analysis of downhole water chemistry.

6. A method for analysing downhole water chemistry, the

20 method comprising the steps of:

(a) supplying a colouring agent to a downhole water sample, the colour of the water sample thus supplied being indicative of the water sample chemistry, and

25 (b) determining the colour of the water sample, wherein steps (a) and (b) are performed *in situ*.

7. A method for monitoring contamination of downhole water, the method comprising the steps of:

(a) adding a tracer agent to a fluid which is a potential contaminant of the downhole water,

(b) supplying a colouring agent to a sample of the downhole water, the colour of the water sample thus supplied being indicative of the presence of the tracer agent, and

(c) determining the colour of the water sample,

5 wherein steps (b) and (c) are performed *in situ*.

8. An apparatus for analysing water chemistry as herein described with reference to and as shown in the accompanying drawings.



Application No: GB 0227267.2  
Claims searched: All

Examiner: Michael R. Wendt  
Date of search: 27 March 2003

## Patents Act 1977 : Search Report under Section 17

### Documents considered to be relevant:

Category	Relevant to claims	Identity of document and passage or figure of particular relevance	
A		GB 2362462 A	(BAKER HUGHES) e.g. see Figures 5 - 7; page 23 line 21 - page 26 line 5.
X	3, 4	EP 0461321 A1	(SCHLUMBERGER) e.g. see Column 2 lines 44 - 58; Column 3 lines 9 - 50; Figure 3.
A		WO 01/73424 A1	(HALLIBURTON) e.g. see page 1; page 13 lines 2 - 7; page 16 lines 12 - 20;

### Categories:

X	Document indicating lack of novelty or inventive step	A	Document indicating technological background and/or state of the art.
Y	Document indicating lack of inventive step if combined with one or more other documents of same category.	P	Document published on or after the declared priority date but before the filing date of this invention.
&	Member of the same patent family	E	Patent document published on or after, but with priority date earlier than, the filing date of this application.

### Field of Search:

Search of GB, EP, WO & US patent documents classified in the following areas of the UKCV:

G1B

Worldwide search of patent documents classified in the following areas of the IPC<sup>7</sup>:

G01N; E21B

The following online and other databases have been used in the preparation of this search report:

EPODOC, WPI, Japio